

Manchester M22 4XR Tel: 0161 945 3579

**SECTION 1: CONTACT DETAILS** 

**ADDRESS** 

Manchester Rusk Company Ltd

Flava House Beta Court Harper Road Sharston Manchester M22 4XR

**TELEPHONE** 0161 945 3579

FAX

0161 946 0299

**TECHNICAL CONTACT** 

**NAME:** Clare Joynson

TITLE: Technical Manager

SALES CONTACT

NAME: Matt Wilson

TITLE: Account Manager

**SECTION 2: PRODUCT TITLE** 

**Product Name:** Aromatic Thai Marinade

Product code: 15870

Issue Date: 19.07.10 Version Number: 02

Reason For Issue: Add 800g information

Weight: 800g, 2.5kg or 10kg

**Physical Properties** 

**Appearance:** Orange powder with visible parsley.

**Aroma:** Sweet with lemongrass, coconut and spice notes.

**Flavour:** Sweet with tangy lemongrass, coconut and medium heat spice note.

**SECTION 3: PRODUCT LEGAL DESCRIPTOR** 

Aromatic Thai Glaze

**SECTION 4: LEGAL REQUIREMENTS** 

**HEALTH MARK: N/A** 

QUID REQUIREMENTS: N/A

**COUNTRY OF ORIGIN: UK** 

PACK WEIGHT: 800g/2.5kg /10kg AVERAGE WEIGHT: 800g/2.5kg /10kg

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#### **SECTION 5: HAZARD WARNINGS**

Contains: Wheat, Gluten, Milk.

This product is made in a factory that also uses Soya, Egg, Celery, Mustard and although allergen controls are in place the product may still contain traces of these allergens due to processing constraints

No Nuts, Crustaceans/Molluscs or Fish are used on site

#### **SECTION 6: INGREDIENT DECLARATION**

Sugar, Maltodextrin, Starch, Wheatflour, Spices (Cumin, Ginger, Cayenne, Paprika), Salt, Yeast Extract (Yeast Extract, Salt), Vegetable Fat Powder (Vegetable Oil, Lactose, Milk Protein), Acid (Sodium Diacetate), Yoghurt Powder, Flavours (Natural Coconut and Lemongrass), Dried Garlic, Dried Onion, Citric Acid, Lactic Acid, Colour (Paprika Extract), Herbs (Parsley, Oregano).

Ingredients	% Wt Range	Country of Origin
Sugar	<36	France
Maltodextrin	<13	France
Starch	<9	Germany, Spain, Holland
Wheatflour	<6	UK
Spices (Cumin, Ginger, Cayenne, Paprika)	<6	Cumin – Syria
		Ginger – Sierra Leone
		Cayenne – China
		Paprika - Hungary
Salt	<5.5	UK
Yeast Extract (Yeast Extract, Salt)	<5	Germany
Vegetable Fat Powder (Vegetable Oil,	<5	Germany, Holland
Lactose, Milk Protein)	75	Germany, Holland
Acid (Sodium Diacetate)	<5	Canada
Yoghurt Powder	<3	EU
Flavours (Natural Coconut and Lemongrass)	<2.5	Coconut – EU
		Lemongrass - India
Dried Garlic	<2.5	China
Dried Onion	<1	Egypt
Citric Acid	<1	Ireland
Lactic Acid	<1	Thailand
Colour (Paprika Extract)	<1	India
Herbs (Parsley, Oregano)	<1	Parsley – UK
		Oregano - Turkey
Additive	E Number	Function in product
Sodium Diacetate	E262	Acid
Citric Acid	E330	Acid
Lactic Acid	E270	Acid
Paprika Extract	E160c	Colour

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Comments: MRC are members of Valid IT

SECTION 7: NUTRITIONAL INFORMATION			
Typical Values per 100g	Typical Values per 100g		
Energy (kJ)	1343kJ		
Energy (kcal)	324Kcal		
Protein	4.5g		
Carbohydrate	66.1g		
of which sugars	38.0g		
Fat	4.5g		
of which saturates	2.4g		
Fibre	1.1g		
Salt	6.1g		
Sodium	2.4g		
Commenter			

#### **Comments:**

As calculated by Nutricalc

**SECTION 8: SHELF LIFE** 

**AMBIENT:** 12 Months

CHILLED: N/A

FROZEN: N/A

SECTION 9: FREE FROM DATA		
CONTAINS:	PRESENT (Y/N)	COMMENTS
Additives	Yes	Sodium Diacetate E262, Citric Acid E330, Lactic Acid E270, Paprika Extract E160c.
Preservatives	No	
Artificial Preservatives	No	
Natural Colours	Yes	Paprika Extract E160c
Artificial Colours	No	

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Manchester Rusk Company Ltd

Flava House

Beta Court

Harper Road

Sharston

Manchester M22 4XR

Tel: 0161 945 3579

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SUITABLE FOR:VegetariansYesVegansNoVegetable Fat PowderCoeliacsNoGluten	Animal products: Poultry	No	
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	Vegans	No	Vegetable Fat Powder
Lactose Intolerant No Vegetable Fat Powder	Coeliacs	No	Gluten
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SECTION 10: MICROBIOLO	SECTION 10: MICROBIOLOGICAL STANDARDS			
TEST	MAXIMUM			
TVC	< 100,000 cfu/g			
YEAST & MOULDS	< 1000 cfu/g			
ENTEROBACTERIACEAE	< 100 cfu/g			
ESHERICHIA COLI	< 10 cfu/g			
SALMONELLA	Absent in 25g			
STAPH AUREUS	< 20 cfu/g			
BACILLIUS CEREUS	< 100 cfu/g			

# **SECTION 11: DIRECTIONS FOR USE**

Use at 8 -10% on chosen meat

# **SECTION 12: STORAGE INSTRUCTIONS**

Store in a cool dry place, in the packaging supplied

SECTION 13: ANALYTICAL DATA		
Nitrate content:	<1PPM	
Taste Test	As Specification Parameters	
Appearance & Odour	As Specification Parameters	
Sieve Test	Sieve intact	

SECTION 14: QUALITY PARAMETERS				
PARAMETER MIN MAX				
Batch ingredient weights Sensory Analysis	As per batching record	NA		
Contoory / trialyold	Per batch	NA		

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SECTION 15: PROCESS FLOW					
Intake of Raw Materials					
<b>↓</b>					
Storage of Raw Materials					
<b>_</b>					
Batching of Ingredients					
<b>↓</b>					
Sieve CCP					
▼ Metal Detection CCP					
<b>★</b>					
Packing					
Labelling & Coding					
Ţ					
Palletisation					

SECTION 16: QUALITY CHECKS				
CHECK	FREQUENCY	PARAMETERS		
Weights Coding Seal Metal Detection	Per Jar/Tub/Pail Start of run & every 30 minutes Start of run & every 30	Per Jat/Tub/Pail Clear, legible, correct Intact & clean 800g or 2.5 kg		
Wetar Betechen	minutes Start and end of run	1.5mm Fe, 2mm Non Fe, 2.5mm SS 10kg 4mm Fe, 5mm Non Fe, 6mm SS		

## **SECTION 17: PACKAGING STANDARDS**

Inner Packaging Description: 2.5kg - Clear sealed polythene laminate. 2.5kg or 10kg - Blue Food Grade Plastic Bag. 800kg - PET container with black lid with double wad inserts. Inner Barcode: NA

**Outer Packaging Description:** 2.5kg High density polyethylene tub with low density lid and packed in Corrugated Cardboard Case. 10kg – Plastic Pails.

800g - Corrugated Cardboard Case. Outer Barcode: NA

## **Coding Details:**

## (day) (month) (year) (batch)

(Day) is denoted by the first 2 numbers

(Month) is denoted by the second 2 numbers

(Year) is denoted by the last number of year

(Batch) is denoted by the number of the actual batch on the production day

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Manchester Rusk Company Ltd Flava House Beta Court Harper Road Sharston Manchester M22 4XR

Tel: 0161 945 3579

Pallet Details: Wooden Pallet

Cases Per Layer: 2.5kg = 8 x 2.5kg x 9 Boxes per layer / 10kg = 11 per Layer

 $800g = 4 \times 800g \times 30$  boxes per layer.

**Layers Per Pallet:** 2.5 kg / 10 kg = 3 / 800 g = 5

**Cases Per Pallet:** 2.5 kg = 27/10 kg = 33 / 800 g = 150

SECTION 18: HEALTH AND SAFETY DATA				
PRODUCT DIGESTED	This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice			
SKIN CONTACT	Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation			
EYE CONTACT	Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists			
PRODUCT INHALED	Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention.			
SPILLAGE	Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities.			
FIRE	Avoid production of dust. Fires should be controlled by water spray, rather than by main jets, to avoid generating explosive dust clouds.			
STORAGE PRECAUTIONS	Original sealed containers should be stored in a cool dry place			
HANDLING PRECAUTIONS	All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling			

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SECTION 19: APPROVAL			
FOR MRC	FOR CUSTOMER		
Xm. C	Signed		
Gors	Position		
Signed	Date		
Position QA Supervisor			
Date 19.07.10			

The contents of this specification are the sole property of Manchester Rusk Company Ltd, prior written confirmation must be obtained from Manchester Rusk Company Ltd before any information contained within the specification is supplied to a 3<sup>rd</sup> party.

If a signed copy of the specification is not returned within 6 weeks of the date of the specification, Manchester Rusk Company Ltd will assume implicit acceptance of the specification and its contents.

SECTION 20: LIST OF AMENDMENTS				
DATE	ISSUE NUMBER REASON FOR ISSUE		APPROVED BY	
26.05.10	01	New Product	C.Joynson	
19.07.10	02	Added 800g information	C.Joynson	

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